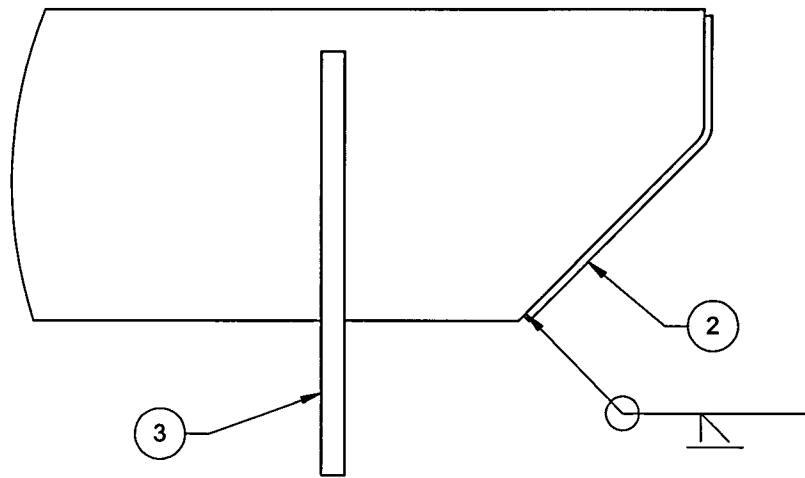
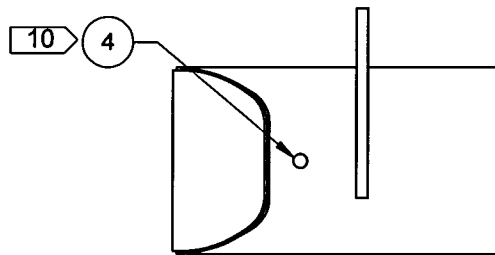


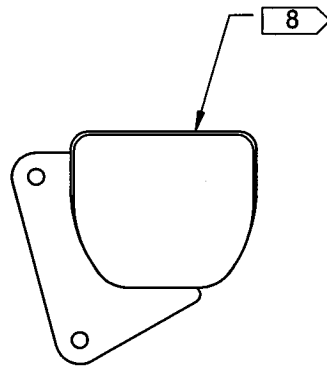
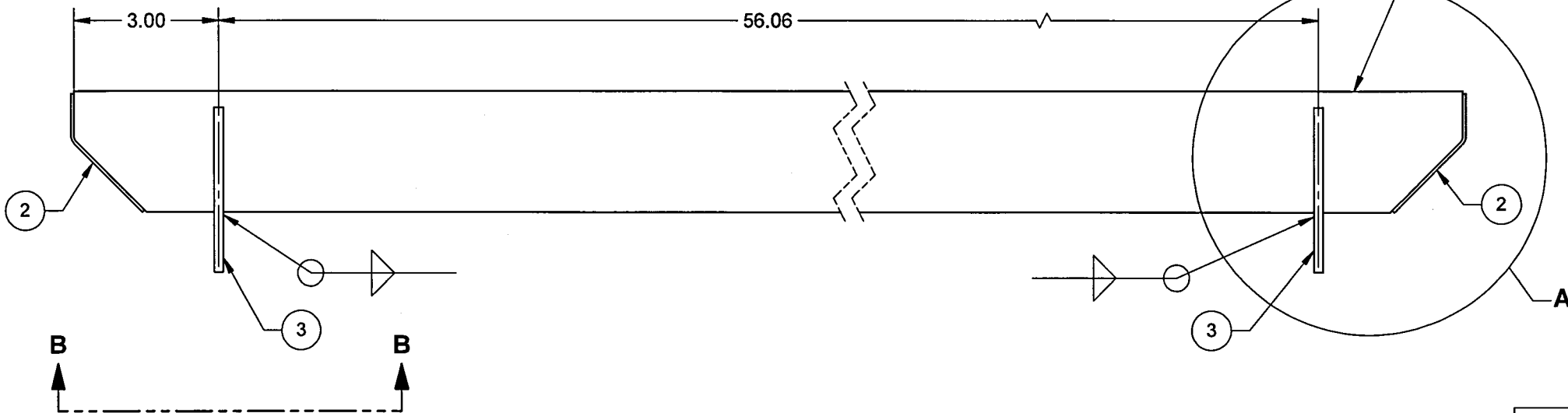
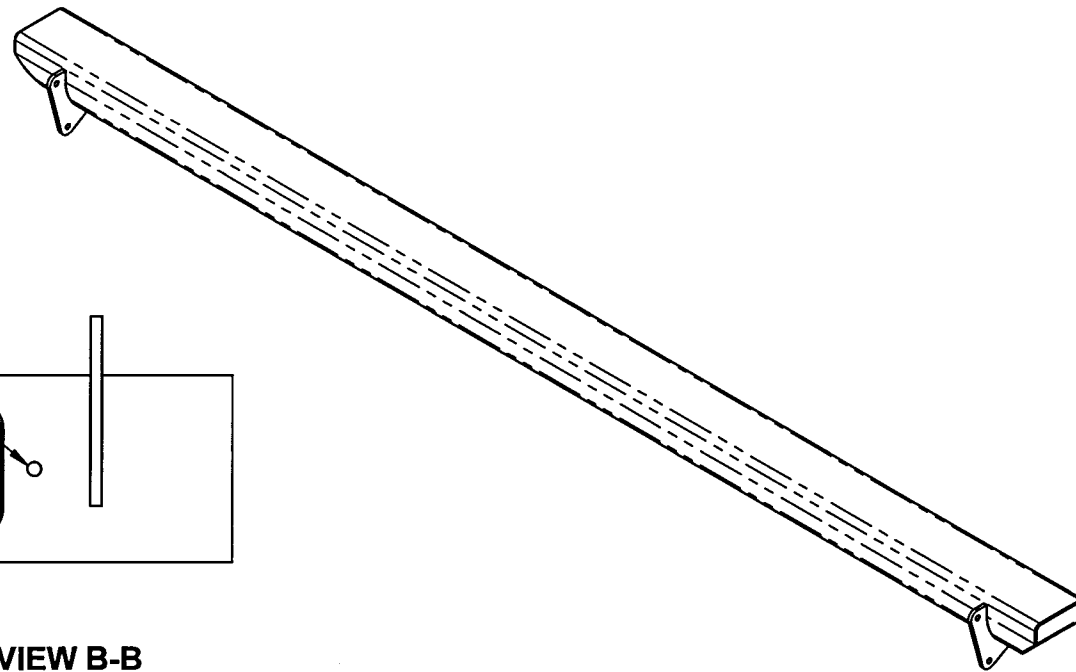
ITEM	QTY	P/N	DESCRIPTION
	-041		
	X	D2946-041	STEP ASSEMBLY
1	1	D2946-1	STEP
2	2	D2734	END PLATE
3	2	D2944	STEP MOUNTING PLATE
4	1	MS20601AD4W2	RIVET, BLIND, CSK (OPTIONAL)



DETAIL A



VIEW B-B



- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 4.76 lbs
 - 8) APPLY BLACK ANTI-SKID ON TOP SURFACE TO BOTTOM OF TOP RADIUS
 - 9) WELD PER QSI 004
 - 10) PLUG WITH MS20601AD4W2 RIVET AFTER WELDING PRIOR TO FINISH

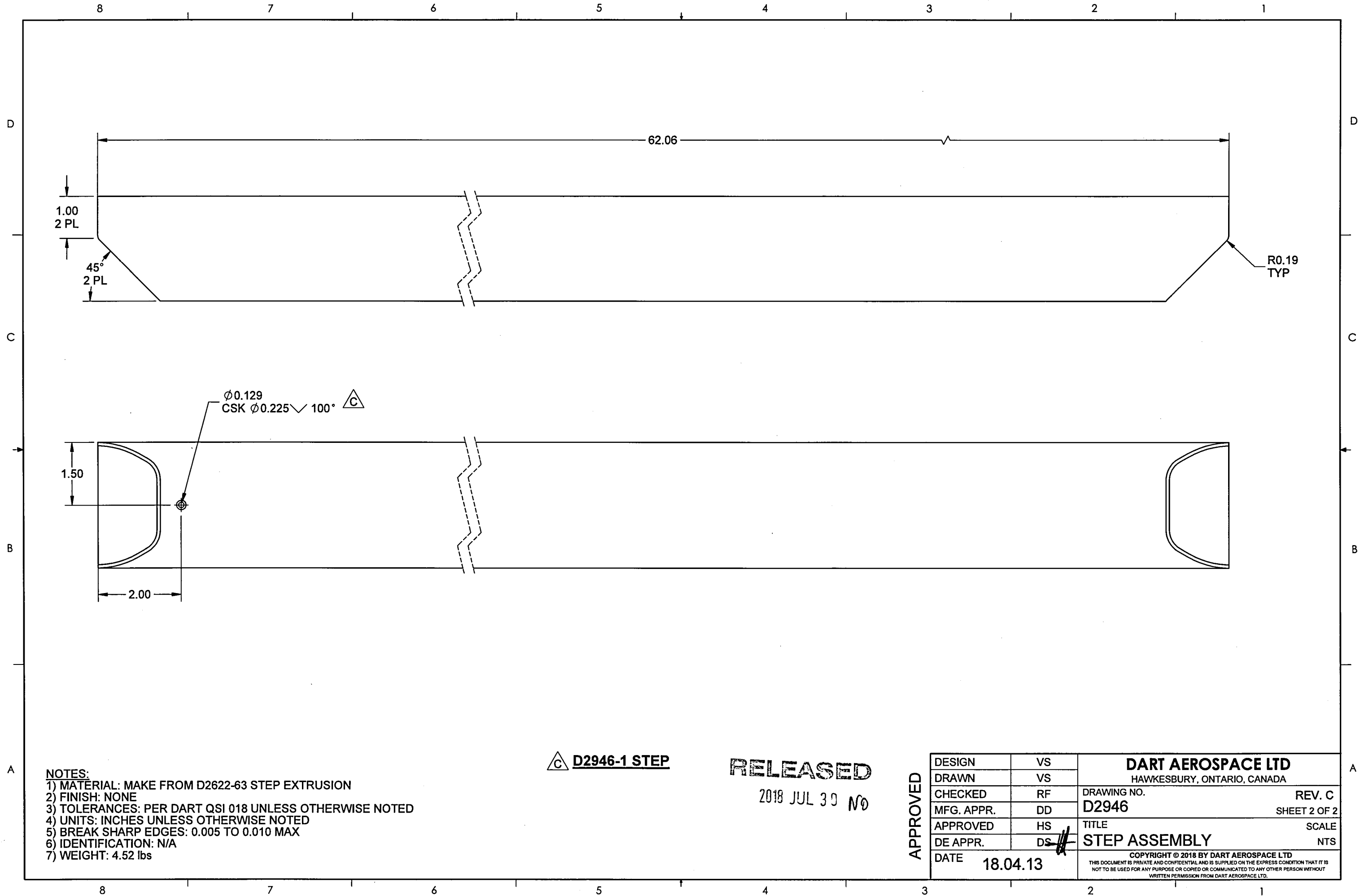
D2946-041 STEP ASSEMBLY

RELEASED


2018 JUL 30 NO
ECN16-749

APPROVED

C	REFORMAT DRAWING, ADD VENT HOLE FOR WELDING (NOTE 10), REF CIR17-103	VS	18.04.13
B	UPDATE FINISHING NOTE	PH	05.11.14
A	NEW ISSUE	CP	99.12.13
REV.	DESCRIPTION	BY	DATE
DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. C
MFG. APPR.	DD	D2946	SHEET 1 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	STEP ASSEMBLY	NTS
DATE	18.04.13	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



NOTES:
1) MATERIAL: MAKE FROM D2622-63 STEP EXTRUSION
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 4.52 lbs

 **D2946-1 STEP**

RELEASED

2018 JUL 30 *ND*

APPROVED

DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	RF	DRAWING NO.	REV. C
MFG. APPR.	DD	D2946	SHEET 2 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	STEP ASSEMBLY	NTS
DATE 18.04.13		COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	